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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/076,630	02/19/2002	Chia-Chi Chung	8409.0004-00	2599	
7:	590 04/03/2003				
Finnegan, Henderson, Farabow,			EXAMINER		
Garrett & Dunner, L.L.P. 1300 I Street, N.W. LEE, CA				ALVIN	
Washington, D	C 20005-3315		ART UNIT	PAPER NUMBER	
			2825	2825	
		DATE MAILED: 04/03/2003			

Please find below and/or attached an Office communication concerning this application or proceeding.

		Application No.	Applicant(s)	
		10/076,630	CHUNG ET AL.	
	Office Action Summary	Examiner	Art Unit	
	-	Lee Calvin	2825	
	The MAILING DATE of this communication :		I	
Period fo	or Reply		,	
THE I - Exter after - If the - If NO - Failu - Any r	ORTENED STATUTORY PERIOD FOR REI MAILING DATE OF THIS COMMUNICATION asions of time may be available under the provisions of 37 CFR SIX (6) MONTHS from the mailing date of this communication. period for reply specified above is less than thirty (30) days, a period for reply is specified above, the maximum statutory perion to reply within the set or extended period for reply will, by state ply received by the Office later than three months after the main displacement. See 37 CFR 1.704(b).	N. 1.136(a). In no event, however, may a repreply within the statutory minimum of thirty (od will apply and will expire SIX (6) MONTHUE, cause the application to become ABA	ly be timely filed  30) days will be considered timely.  IS from the mailing date of this communic  NDONED (35 U.S.C. § 133).	ation.
1)	Responsive to communication(s) filed on _			
2a) <u></u> □	This action is <b>FINAL</b> . 2b)⊠	This action is non-final.		
3)☐ Dispositi	Since this application is in condition for allo closed in accordance with the practice und on of Claims			its is
4)	Claim(s) 1-11 is/are pending in the applicat	ion.		
	4a) Of the above claim(s) is/are withd	rawn from consideration.		
5)	Claim(s) is/are allowed.			
6)□	Claim(s) <u>1-11</u> is/are rejected.			
7) 🗌	Claim(s) is/are objected to.			
8)□	Claim(s) are subject to restriction and	l/or election requirement.		
Applicati	on Papers			
9) 🗌 -	Γhe specification is objected to by the Exami	ner.		
10)[]	Γhe drawing(s) filed on is/are: a)□ ac	cepted or b) objected to by the	Examiner.	
_	Applicant may not request that any objection to	-···	• •	
11) 🗌 🗆	The proposed drawing correction filed on		approved by the Examiner.	
	If approved, corrected drawings are required in			
•	The oath or declaration is objected to by the	Examiner.		
_	nder 35 U.S.C. §§ 119 and 120			
13)	Acknowledgment is made of a claim for fore	ign priority under 35 U.S.C. §	119(a)-(d) or (f).	
a)[	☐ All b)☐ Some * c)☐ None of:			
	1. Certified copies of the priority docume	nts have been received.		
	2. Certified copies of the priority docume	nts have been received in App	olication No	
	3. Copies of the certified copies of the particular application from the International see the attached detailed Office action for a life	Bureau (PCT Rule 17.2(a)).	_	
14)□ A	cknowledgment is made of a claim for dome	stic priority under 35 U.S.C. §	119(e) (to a provisional applic	cation).
`	The translation of the foreign language packnowledgment is made of a claim for dome	· •		··· · ·-
Attachment	(s)			
2)	e of References Cited (PTO-892) e of Draftsperson's Patent Drawing Review (PTO-948) nation Disclosure Statement(s) (PTO-1449) Paper No(s	5) Notice of Info	mmary (PTO-413) Paper No(s) ormal Patent Application (PTO-152)	·
S. Patent and Tra PTO-326 (Rev		Action Summary	Part of Paper	No. 2

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## **OFFICE ACTION**

## Claim Rejections - 35 U.S.C. § 103

1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

- (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. Claims 1-4, 6-9, and 11 are rejected under 35 U.S.C. 103(a) as being unpatentable over Wu (US 6,511,916) in view of Tu et al. (US 6,147,005).

Wu discloses a method for improving alignment in dual damascene, comprising the steps:

- defining and patterning a first photoresist 440 formed over an insulating layer 410-430
- etching the insulating material to form a groove 460 [Fig. 4B and col. 4, ln. 31]
- removing the first photoresist [Fig. 4C and col. 4, ln. 31]
- defining an expatterning a second photoresist 470 formed over the insulating layer [col. 4, ln. 50]
- depositing a polymer layer over the tops and sidewalls of the second photoresist [col. 4, ln. 61]
- etching the insulating layer to form an opening that is aligned with the groove
- filling the opening with metal to form/finish a via [col. 1, ln. 34]
- a) Wu suggests dry etching but not anisotropically etching the insulating layer. Tu et al. discloses anisotropically etching an insulating layer 4 to create an opening 27 [Fig. 6B and col 5]

It would have been obvious to one having ordinary skill in the art to have modified the etching process of Wu by utilizing the claimed etching because such anisotropically etching technique is notoriously well known in the art to remove a semiconductor layer.

b) Wu teaches or suggests the polymer but not a layer of carbon-fluoride material. Nevertheless, such carbon-fluorine polymer is known in the semiconductor processing art as evidenced by Tu et al. disclosing to deposit a polymer layer 24 over the tops and sidewalls of a photoresist 22 [Fig. 4a], wherein the polymer layer is formed, through a PECVD process at a temperature of about 20°C [col.4, ln. 55].

Moreover, *Tu et al.* disclose that the ratio of carbon to fluorine by using/adjusting according to preferred etching rate and efficient [col. 4, lns. 36-56], although *Tu et al.* does not

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. suggest explicitly the ratio of carbon to fluorine in the carbon-fluoride material is at least 0.25 (in re claims 3 and 8). It would have been obvious to one having ordinary skill to have modified the carbon-fluorine layer formation of Tu et al. by utilizing the claimed ratio because one would adjust atoms amount of carbon and/or fluorine to result the claimed carbon-fluorine ratio of 0.25.

Claims 5 and 10 are rejected under 35 U.S.C. 103(a) as being unpatentable over Wu and Tu et al, as applied to claims 1 and 6, in view of Lin et al. (US 6,376,366).

The combination of Wu and Tu et al. does not teach or suggest a defined and patterned photoresist is misaligned with a groove. Lin et al. discloses a defined and patterned photoresist 260 is misaligned with a groove 255 formed inside an insulating layer 240 [Fig. 2d and col. 5].

It would have been obvious to one having ordinary skill to have modified the method of Wu and Tu et al. by utilizing the misaligned process in dual damascene because it simplifies dual damascene process in sub-micron technologies.

## Conclusion

- 4. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure: *Tsai et al.* (US 6,251,791) discloses depositing a carbon-fluoride polymer layer over the tops and sidewalls of a photoresist overlying an insulating layer, which is etched to form an opening [Fig. 2D and col. 3]; and *Lin* (US 6,297,554) discloses a dual damascene interconnect having a carbon fluorine that covers patterned photoresist [Fig. 5 and cols. 3-4].
- 5. Any inquiry concerning this communication should be directed to Examiner Calvin Lee at (703) 306-5854 during Monday through Thursday between 7:00 to 16:30 (ET). If attempts to reach the examiner by telephone are unsuccessful, Art Unit 2825's Supervisory Patent Examiner Matthew Smith can be reached on (703) 308-1323.

Any inquiry relating to the status of this application should be directed to the receptionist at (703) 308-0596. The fax phone number is (703) 305-3431 for regular communications and for After-Final communications.

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March 31, 2003